

3550 Crawler Dozer

Service Manual

Print No. 84414747B



3550

CRAWLER DOZER

Service Manual

Print No. 84414747B English



THIS ALERT SYMBOL SIGNALS IMPORTANT MESSAGES INVOLVING YOUR SAFETY.

Read and heed carefully the safety instructions listed and follow the precautions recommended to avoid potential risks and to safeguard your health and your safety.

You will find this symbol in the text of this Manual referred to the following key words:

WARNING - Cautions directed to avoid improper repair interventions involving potential consequences for the safety of the personnel performing the repairs.

DANGER - These warnings qualify specifically potential dangers for the safety of the operator or other persons directly or indirectly involved.

IMPORTANT NOTICE

All maintenance and repair interventions explained in this Manual **must be performed exclusively by the Service Organisation of the Manufacturer**, observing strictly the instructions explained using, whenever necessary, the recommended specific tools.

Whoever performs the operations reported without following exactly the precautions is responsible on his own, for the damages that may result.

Neither the Factory nor any Organisations in its Distribution Network, including but not limited to national, regional or local distributors, are responsible for any liability arising from any damage resulting from defects caused by parts and/or components not approved by the Factory for use in maintaining and/or repairing products manufactured or merchandised by the Factory.

In any case, no warranty of any kind is made or shall be imposed with respect to products manufactured or merchandised by the Factory, when failures are caused by the use of parts and/or components not approved by the Factory.

AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home or on the road, are caused by the failure of some individuals to follow simple and fundamental safety rules and precautions. For this reason **MOST ACCIDENTS CAN BE PREVENTED** by recognising the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that cannot be completely safeguarded against without interfering in the reasonable accessibility and efficient operation.

A careful operator is the best insurance against an accident. The complete observance of one simple rule would prevent many serious accidents.

The rule is simple: never attempt to clean, lubricate or maintain a machine while it is in motion.



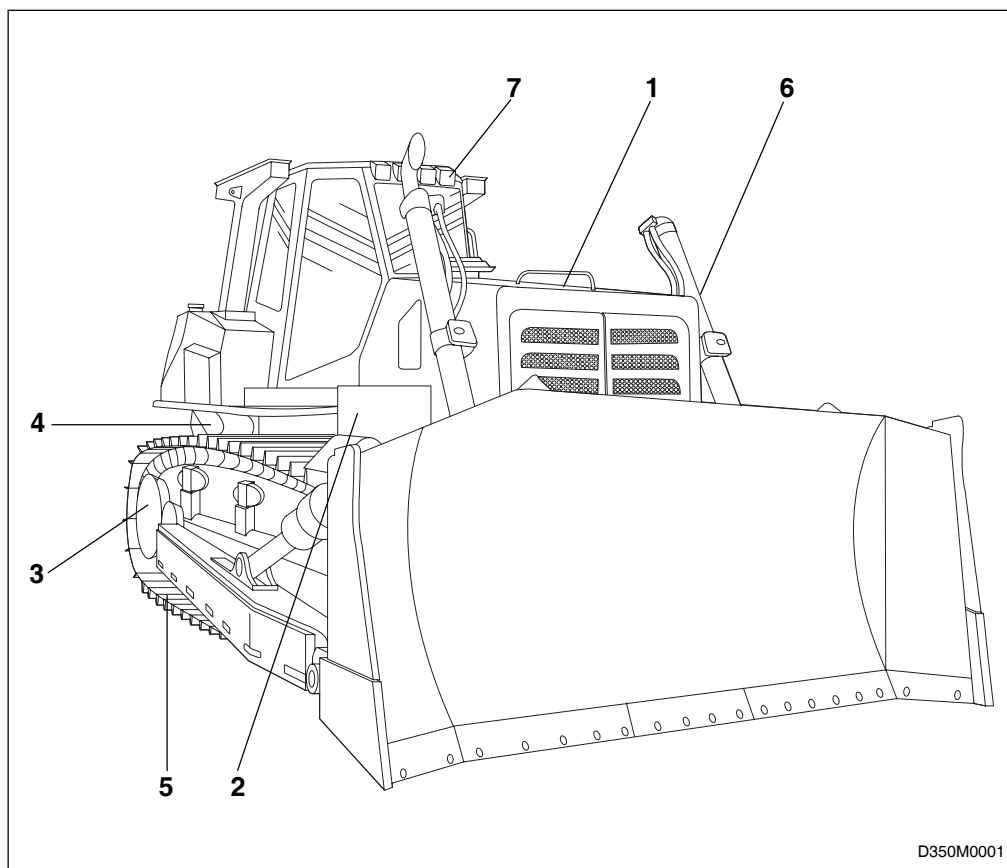
WARNING

Prior to engaging in any maintenance, adjustment or repair operation on machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, excavators etc.) be certain the equipment is lowered to the ground.

If it is necessary to have the equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the devices used for controlling the equipment.

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WARNING

Study carefully this Manual before starting, operating, maintaining, fuelling or servicing the machine.

Read and heed all safety rules before any intervention.

SAFETY RULES

- Do not allow unauthorised personnel to operate service or maintain this machine.
- Do not wear rings, wrist watches, jewellery, loose or hanging apparels, such as ties, torn clothing, scarves, unbuttoned or unzipped jackets that can catch on moving parts. Wear proper safety equipment as recommended for the job. Examples: hard hat, heavy gloves, ear protection, safety glasses or goggles, reflector vests, respirator. Consult your employer for specific safety equipment requirements.
- Keep operator's compartment, stepping points, grab-rails and handles clear of foreign objects, oil, grease, mud or snow accumulation to minimise the danger of slipping or stumbling. Clean mud or grease from shoes before attempting to mount or operate the machine.
- Do not jump on or off the machine. Keep two hands and one foot, or two feet and one hand in contact with step grab rails and handles at all times.
- Do not use controls or hoses as hand holds when climbing on or off machine. Hoses and controls are movable and do not provide a solid support. Also, controls may be inadvertently moved causing accidental machine or equipment movement.
- Never attempt to operate the machine or its tools from any position other than seated in the operator's seat.
- Keep head, body, limbs, hands and feet inside operator's compartment at all times, to reduce exposure to hazards outside the operator's compartment.
- Be careful of slippery conditions on stepping points, hand rails, and on the ground. Wear safety boots or shoes that have a high slip resistant sole material.
- Do not leave the machine until it is completely stopped.
- Check the seat safety belt at least twice a year. If there are signs of wear or fraying or other signs of weakness that could lead to failure, replace it.
- Check brakes, steering and attachment controls before moving. Advise the proper maintenance authority of any malfunctioning part or system.
- Be sure all protective guards or panels are in place, and all safety devices provided are in place and in good operating conditions.
- Be sure exposed personnel in the area of operation are clear of the machine before moving it or its attachments. **WALK COMPLETELY AROUND** the machine before mounting. Sound horn.
- Before starting machine, check, adjust and lock the operator's seat for maximum comfort and control of the machine.
- Fasten your seat belt (when provided).
- Obey all flag signals and signs.
- Due to the presence on the machine of flammable fluids, never check or fill fuel reservoirs or batteries near open flames, smoking materials or sparks.
- **REMEMBER THAT STARTING FLUID IS FLAMMABLE.** Follow strictly the recommendations printed on containers and in the Operation and Maintenance Manual.
- **DO NOT PUNCTURE OR BURN CONTAINERS.**
- Containers must be stored in fresh, well ventilated places, out of reach of unauthorised persons. Follow strictly the instructions provided by the Manufacturer.
- Never use these products near open flames, smoking materials or sparks.

STARTING

- **NEVER START NOR OPERATE AN UNSAFE MACHINE.** Before operating a machine, always ensure that any unsafe condition has been satisfactorily remedied.

OPERATION

- Do not run the engine of this machine in closed areas without proper ventilation to remove deadly exhaust gases.
- Roll Over Protective Structures are required on loaders, dozers, graders, excavators. **NEVER OPERATE** machines without ROPS.
- Make sure the Operator's compartment is free of foreign objects, especially if not firmly secured. Never use the machine to transport objects, unless proper securing points are provided.

SAFETY RULES

- Check monitoring instruments at start-up and frequently during operations. In case the brake pressure gauge shows a pressure lower than the minimum operating pressure, stop immediately the machine.
- DO NOT CARRY RIDERS ON MACHINE
- Study and familiarise with escape routes alternate to normal exit routes.
- Seat belts are required by current regulations to be provided with Roll Over Protection Structures or cabs. Keep safety belts fastened around you during operation.
- For your personal protection, do not climb on or off machine while machine is in motion.
- Make sure that exposed persons in the area of operation are clear of the machine, before starting the engine and operating the equipment. Sound horn. Obey all indications provided by flags and signals.
- NEVER COAST the machine down grades and slopes with the transmission in neutral or neutralised.

Choose and shift into the most appropriate gear to keep the speed required, thus preventing any loss of control.
- Do not operate machinery in a condition of extreme fatigue or illness. Be especially careful towards the end of working shift.
- Do not operate machine with brakes out of adjustment.
- Operate the machine at speeds slow enough to ensure complete control at all times.
- Travel slowly over rough terrain, on slopes or near drop-offs, in congested areas or on ice or slippery surfaces.
- When backing, always look to where the machine is to be moved. Be alert to the position of exposed personnel. DO NOT OPERATE if exposed personnel enter the immediate work area. STOP THE MACHINE.
- Maintain a safe distance from other machines. Provide sufficient clearance for ground and visibility conditions. Yield right-of-way to loaded machines.
- Maintain clear vision of areas of travel or work. Keep cab windows clean and repaired.
- When machines are operating in tandem, the pusher (rear) must be equipped with the appropriate deflectors to protect the unit in front from the air stream coming from the radiator.
- When pulling or towing through a cable or chain, do not start suddenly at full throttle; take-up slack carefully.

Inspect carefully for flaws or troubles before using.
- Avoid kinking chains or cables. Do not pull through a kinked chain or cable to the high stresses and possibility of failure of the kinked area. Always wear heavy gloves when handling chains or cables.
- Be sure chains and cables are anchored and the anchor points are strong enough to handle the expected load. Keep exposed personnel clear of anchor points and cables or chains.
- DO NOT PULL UNLESS OPERATOR'S COMPARTMENT OF MACHINES INVOLVED ARE PROPERLY GUARDED AGAINST POTENTIAL CABLE OR CHAIN BACKLASH.
- Be alert to soft ground conditions close to newly constructed walls. The fill material and weight of the machine may cause the wall collapse under the machine.
- In darkness, check area of operation carefully before moving in with machine. Use all lights provided. Do not move into area of restricted visibility.
- If engine has a tendency to stall for any reason under load or idle, report this for adjustment to proper maintenance authority immediately. Do not continue to operate machine, until condition has been corrected.
- On machines supplied with suction radiator fans, be sure to periodically check engine exhaust parts for leaks, as exhaust fumes are dangerous to the operator.
- In case of closed type cabs, always keep an opening with the outside, to ensure a constant air circulation.
- Operators must know thoroughly the performances of the machine they are operating. When working on slopes or near sudden level drops of the terrain, avoid areas where ground is loose or soft since rolling-over or loss of control of machine could result.
- Where noise exposure exceeds 90 dBA for 8 hours, wear approved ear protection.
- When counterweights are provided, do not work machine if they have been removed.
- Overtaking manoeuvres must be performed only when absolutely necessary and unavoidable. Beware of possible uneven terrains, poor visibility conditions, the presence of other machinery or persons out of sight.
- Operate the machine at a speed adequate to the working conditions in the site and slow enough to ensure complete control at all times.
- Never use the machine as a work platform or scaffolding, nor other inappropriate operations (i.e. pushing railway cars, trucks or other machines).

SAFETY RULES

- Be alert of people in the operating area of the machine.
- When operating a machine, know in advance what clearances will be encountered, overhead doors, cables, pipes, bearing load limitations of ground, bridges, floors or ramps.
- When roading, find-out what conditions are likely to be encountered, clearances, traffic congestion, type of road surfacing, etc. Beware of fog, smoke or dust elements that obscure visibility.
- When crossing gullies or ditches, move at an angle with reduced speed after ensuring ground conditions will permit a safe traverse.
- Explore the working area to identify potential risks such as: slopes, overhangs, pits, demolition rubble, fires, ravines, ditches, soft terrain, heavy traffic, crowded parking areas, closed ambients. In such conditions, proceed with extreme care.
- Whenever possible, avoid going over obstacles such as rough terrain, rocks, logs highly irregular ground, steps, ditches, railroad tracks. When obstructions must be crossed, do so with extreme care at an angle, if possible. Reduce speed, shift-down. Ease up to the break over point, pass the balance point slowly on the obstruction and ease down on the other side.
- In steep down-hill operation, do not allow engine to over-speed. Select proper gear before starting down grade.
- Avoid side hill travel, whenever possible. Drive up and down the slope. Should the machine slipping sideways, turn it immediately downhill.
- The grade of slope you should attempt will be limited by factors such as condition of the ground, load being handled, type of machine, speed of machine and visibility.
- There is no substitute for good judgement when working on slopes.
- Avoid operating equipment too close to an overhang or high wall, either above or below the machine. Be on the look-out for caving edges, falling objects and slides. Beware of concealment by brush and undergrowth of these danger.
- When pushing-over trees, the machine must be equipped with proper overhead guarding. Never allow a machine to climb up on the root structure particularly while the tree is being felled. Use extreme care when pushing over any tree with dead branches.
- When pushing trees with dead limbs, proceed with extreme care. Avoid brush piles, logs or rocks.
- NEVER DRIVE OVER THEM or other surface irregularities that brake traction with the ground, especially when on slopes or near drop-offs.
- Be alert to avoid changes in traction conditions that could cause loss of control. DO NOT DRIVE on ice or frozen ground conditions when working the machine on steep slopes or near drop-offs.
- Working in virgin and rough terrains is characterised by the presence of all the perils and risks listed above. In these conditions, it is emphasised the danger represented by large tree limbs (possibly falling on the machine), large roots (acting as a leverage under the machine when up-rooted causing the roll-over of the unit) etc.

STOPPING

- When the machine is stopped for whatever reason, follow the instructions of chapters "**Stopping the machine**" and "**Stopping the engine**" of the Operation and Maintenance Instruction Manual.
- Always remember to position the transmission drive control in neutral and engage the control lock to secure the machine.
- The parking brake is automatically set, when the transmission safety lever is lowered.
- NEVER LEAVE THE MACHINE UNATTENDED with the engine running.
- Always, before leaving the operator's seat and after making sure all people are clear of the machine, slowly lower the attachments or tools flat to the ground in a positive ground support position.
- Return the controls to rest position. Place the gearshift lever in neutral. Disconnect the master switch and extract the key.
- Park in a non- operating and no-traffic area or as instructed. Park on firm level ground if possible. Where not possible, position machine at a right angle to the slope, making sure there is no danger of uncontrolled sliding movements.
- If parking in traffic lanes cannot be avoided, provide appropriate flags, barriers, flares and signals as required. Also provide advance warning signals in the traffic lane of approaching traffic.
- Keep head, body, limbs, feet, fingers or hands away from bucket, blade or ripper when in raised position.
- Always disconnect the master switch before any intervention (i.e. cleaning, repairing, maintaining, refuelling

SAFETY RULES

etc.). Do the same when parking for prolonged periods of time to avoid accidental or unauthorised starting.

- Never lower attachments or tools other than seated in operator's seat. Sound horn. Make sure area near the attachment is clear. Lower the attachment slowly. **DO NOT USE FLOAT POSITION** of hydraulic system.
- Place master switch in **OFF**, securely block the machine and lock it every time you leave it unattended. Return keys to authorised security. Heed all shut-down operations of the Operation and Maintenance Instruction Manual are followed.

MAINTENANCE

GENERALITIES

- Before operating or performing any intervention on the machine:
 - read carefully all the rules contained by this Manual;
 - read and obey all safety related plates and instructions located on the machine.
- Do not allow unauthorised personnel to perform any maintenance operation. Do not perform maintenance operation without prior authorisation. Follow all recommended maintenance and service procedures.
- Keep operator's compartment free of all loose objects that are not properly secured.
- Do not wear rings, wrist watches, jewellery, loose or hanging apparels, such as ties, torn clothing, scarves, unbuttoned or unzipped jackets that can catch on moving parts. Wear proper safety equipment as recommended for the job. Examples: hard hat, heavy gloves, ear protection, safety glasses or goggles, reflector vests, respirator. Consult your employer for specific safety equipment requirements.
- Do not use controls or hoses as hand holds when climbing on or off machine. Hoses and controls are movable and do not provide a solid support. Also, controls may be inadvertently moved causing accidental machine or equipment movement.
- Do not jump on or off the machine. Keep two hands and one foot, or two feet and one hand in contact with step grab rails and handles at all times.
- Do not perform any service operation on the machine with a person seated in the operator's compartment, unless he is an authorised operator co-operating in the operation to be performed.

- Keep operator's compartment, stepping points, grab-rails and handles clear of foreign objects, oil, grease, mud or snow accumulation to minimise the danger of slipping or stumbling.

Clean mud or grease from shoes before attempting to mount or operate the machine.

- Keep shoes free of mud or grease before climbing or driving the machine.
 - Never attempt to operate the machine or its tools from any position other than seated in the operator's seat.
 - When maintenance operations require moving hydraulically operated attachments by means of machine's hydraulic system remember that all manoeuvres must be made only when seated in the operator's seat. Before starting machine or moving attachment or tools, set brakes, sound horn and call for an all clear. Raise attachment slowly.
 - Always block booms or parts of the machine which must be raised to perform interventions under them with external devices. Do not allow persons to move into the vicinities nor standing under equipment not being blocked. Unless you are totally sure about your safety, avoid staying under raised equipment, even in case it is blocked.
 - Do not place the body, limbs or fingers into sharp articulation uncontrolled openings of the machine and without proper protections, unless they are blocked in a safe manner.
 - Never perform interventions with engine running, except as called for in a Manual. Do not wear loose clothing or jewellery near moving parts.
 - When servicing or maintenance require access to areas that cannot be reached from the ground, use a ladder or step platform that meet local and national regulations, to reach the service point. If such ladder or platform are not available, use the machine hand holds and steps as provided. Perform all service or maintenance carefully.
 - Shop and/or field service platforms or ladders must be constructed and maintained in accordance with local and national regulations.
 - Disconnect batteries and tag all controls according to current regulations to warn that work is in progress. Block machine and all attachments that must be raised according to current regulations.
- Due to the presence of flammable fluids, never check or fill fuel tanks, batteries, nor use starting fluid near lighted smoking materials or open flames.
- **BRAKES ARE INOPERATIVE** when manually released for servicing. Provisions must be made to maintain control of the machine by blocking or other means.

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- The fuel filling nose must be kept constantly inside the filling neck. Keep this contact from the beginning to the end of the fuelling operation to avoid the possibility that sparks due to static electricity are generated.
- Use only designated towing or attaching points. Use care in making attachments. Make sure pins and/or locks are secure before pulling. Stay clear of drawbars, cables or chains under load.
- To move a disabled machine, use a trailer or a low-boy, if available. In case towing is needed, use all necessary signals required by local and national regulations, and follow the directions provided in this Manual.
- To load/unload a machine from transporter, choose a level surface ensuring firm support to the wheels of truck or trailer. Use strong access ramps, with adequate height and angle. Keep surface free of mud, oil or slippery materials.
- Anchor the machine securely to the bed of truck or trailer and block wheels or tracks with appropriate wedges.
- Never align holes with fingers or hands; always use appropriate aligning tools.
- Eliminate all sharp edges and burrs from re-worked parts.
- Use only approved grounded auxiliary power sources for heaters, chargers, pumps and similar equipment to reduce the hazards of electrical shocks.
- Lift and handle heavy parts with a lifting device of proper capacity. Be sure parts are supported by proper slings and hooks. Use lifting eyes if provided. Watch-out for people in the vicinity.
- Never pour gasoline or diesel fuel into open, wide and low containers. Never use gasoline, solvent or other flammable fluid to clean parts. Use exclusively qualified, non-flammable, non-toxic commercial solvents.
- When using compressed air for cleaning parts, use safety glasses with side shields or goggles. Limit pressure to 2 bar (29 psi), in accordance with local and national regulations.
- Do not run the engine in closed areas without proper ventilation to remove deadly exhaust fumes.
- Do not smoke or permit any open flames or spark near when re-fuelling or handling flammable materials.
- Do not use an open flame as a light source to look for leaks or for inspection anywhere on the machine.
- Make sure that all mechanic's tools are in good conditions. NEVER USE tools with mushroomed heads or frayed. Always wear eye protections.
- Move with extreme care when working under the machine, its attachments and or on or near them. Always wear protective safety equipment as required, such as hard hat, goggles, safety shoes, ear plugs.
- When performing operations requiring running of the engine, have a qualified operator in the operator's seat at all times with the mechanic on sight. Place the transmission in neutral and set the brakes and safety lock.
- **KEEP HANDS AND CLOTHING AWAY FROM MOVING PARTS.**
- For field service, move machine to level ground, if possible, and block it. If work on an incline is absolutely necessary, first block machine and its attachments securely, then move it to level ground as soon as possible.
- Do not trust worn and /or kinked chains and cables: do not use them for lifting or pulling operations. To handle them, always use heavy gloves.
- Be sure chains and cables are anchored and the anchor points are strong enough to handle the expected load. Keep exposed personnel clear of anchor points and cables or chains.
- No bystanders are allowed near the hooking points, chains or cables.
- **DO NOT PULL UNLESS OPERATOR'S COMPARTMENT OF MACHINES INVOLVED ARE PROPERLY GUARDED AGAINST POTENTIAL CABLE OR CHAIN BACKLASH.**
- Keep the area where maintenance operations are performed **CLEAN** and **DRY**. Eliminate immediately all water and oil spillages.
- Do not pile oily or greasy rags; they represent a fire hazard. Store in closed metal container.
- Before starting machine, check, adjust and lock the operator's seat for maximum comfort and control of the machine. Be sure exposed personnel in the area of operation are clear of the machine before moving it or its attachments. Sound horn.
- Rust inhibitors are volatile and flammable. Use only in well ventilated areas. Keep open flames away - **DO NOT SMOKE** - Store containers in a cool well ventilated place, secure against unauthorised personnel.
- Do not carry loose objects in pockets that might fall unnoticed into open compartments.
- Wear proper protective equipment such as safety goggles or safety glasses with side shields, hard hat, safety shoes, heavy gloves when metal or other particles are apt to fly or fall.

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- Wear welders protective equipment such as dark safety glasses, helmets, protective clothing, gloves and safety shoes, when welding or burning. Wear dark safety glasses near welding zones.

DONOT LOOK AT ARC WITHOUT PROPER EYE PROTECTION.

- Know your jacking equipment and its capacity. Be sure the jacking point used on the machine is appropriate for the load to be applied. Be sure the support of the jack at the machine and under jack is appropriate and stable.
- The load lifted by jacks is always dangerous: it is necessary to transfer loads to appropriate blocking as a safety measure, before proceeding with service or maintenance work, according to local or national regulations.
- Steel cables are frayed after prolonged use; always wear appropriate protections (heavy gloves, goggles etc.).
- Handle all parts carefully. Keep hands and fingers away from structures, gears or moving parts. Use and wear always the appropriate protections
- Compressed air systems can have water deposits created by moisture condensation due to changes of atmospheric conditions. If required, discharge deposits, as instructed.

STARTING

- Do not run the engine in closed areas without proper ventilation to remove deadly exhaust fumes.
- Do not place head, body, limbs, feet, hands or fingers, near rotating fans or belts. Be especially alert near pusher fans.

ENGINE

- Loosen the radiator cap very slowly, to release pressure from the system, before removing it. All coolant level top-ups must be performed with engine OFF.
- Avoid that flammable materials touch exhaust parts. Should this be possible, provide the necessary protections.

- Do not run engine when refuelling and use care if the engine is hot due to the increased possibility of a fire if fuel is spilled.
- Never attempt to check or adjust fan belts when engine is running.
- Do not adjust engine fuel pump when machine is moving.
- Do not lubricate the machine with engine running.
- Do not run the engine with air intakes, door or protections open.

ELECTRICAL SYSTEM

- Disconnect batteries prior to any intervention on machine or electrical system (cleaning, repair, maintenance).
- Should booster batteries be used, remember to connect both ends of the booster cables in the proper manner (+) with (+) and (-) with (-). Avoid short-circuits of the terminals. Follow thoroughly the instructions of this Manual.
- Before any intervention, make sure that the main switch is OFF.
- **BATTERY GAS IS HIGHLY FLAMMABLE.** Leave battery box open to improve ventilation when recharging batteries. Never check charge by placing metal objects across the posts. Keep sparks or open flames away from batteries. Do not smoke near battery to guard against the possibility of causing an explosion.
- Before any intervention, make sure that there are no fuel or electrolyte leakages; eliminate them before proceeding with further work. When recharging batteries in closed ambients, make sure that there is appropriate ventilation to prevent possible accidental explosions due to the accumulation of gases generated during the recharge.

HYDRAULIC SYSTEM

- Fluid escaping under pressure from a very small hole can be almost invisible and can have sufficient force to penetrate the skin. Use a piece of cardboard or wood to search for suspected pressure leaks. **DO NOT USE**

SAFETY RULES

HANDS. If injured by escaping fluid, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.

- Stop the engine and release all pressures in the system before removing panels, housings, plugs or covers.
- In case pressures must be measured, use instruments of adequate capacity. Always follow the recommended procedures.

TOOLS

- Keep head, body, limbs, feet, fingers or hands away from bucket, blade or ripper when in raised position.

Prior to any intervention, install all safety devices according to current rules and regulations.

- In case equipment on the machine must be operated by hydraulic systems, remember to proceed only after seating in the operator's compartment. Make sure that there are no persons in the operating area of the machine. Alert people before operating using the horn and by voice. Move the equipment very carefully.
- Do not use machine to transport loose objects, unless proper devices for this purpose are provided.
- Clutches and brakes of this machine and eventual auxiliary equipment and attachments (such as operating cylinder or winches control valves) must always be properly adjusted in accordance with the instructions provided by the Manuals of the Manufacturer.
- Never perform adjustments with engine running, except when called for by the above instructions.

When changing work shift, check that wheel or rim securing screws and brackets are not loosen; if necessary, retighten to the prescribed torque.



WARNING

On machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, excavators etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing. If it is necessary to have the hydraulically, mechanically, and/or cable controlled equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical devices used for controlling the equipment.

SAFETY RULES

SAFETY RULES FOR SEALS

VITON SEALS (FLUOROELASTOMER)

Seals, especially VITON O-Rings, (normally coloured red) are used in systems operating at high temperatures, since this material resists the effects of heat. However, in the event this material is subject to heat exceeding 315 °C (599 °F) (in practice, only in case of fire or when using welding flames) fluoridic acid is generated. **This acid is highly corrosive and could cause severe burns**, if in contact with the skin.

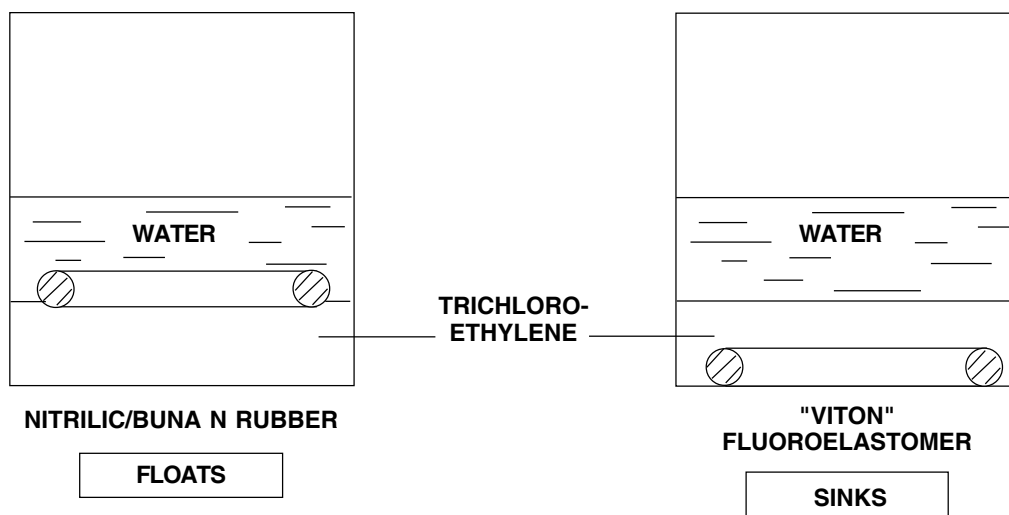
Every time it is necessary to intervene on components equipped with VITON rings, for which an exposure to excessive temperatures is suspected, the following procedures must be applied:

1) inspect visually, without touching them, all seals showing signs of damage due to high temperature. They look

black and tacky;

- 2) identify the type of material of the seals, if they are VITON, performing the test illustrated below, on the spare parts;
- 3) in case it is verified, or there is a reasonable doubt that the components are made of VITON, the contaminated area **MUST** be decontaminated before proceeding with further operations;
- 4) wear neoprene rubber or PVC gloves and protection goggles or face screen, and wash accurately the contaminated zone with a solution of hydraulic lime (found at building stores) and water, so that a milky liquid is obtained. Rinse carefully with steam or running water;
- 5) dispose of the materials removed and the protective gloves in a safe manner, without burning them.

TEST FOR THE DISCRIMINATION OF RUBBER (BUNA N) MATERIALS AND "VITON" (FLUOROELASTOMER) MATERIAL



SECTION 0

GENERALITIES

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CRAWLER DOZERS

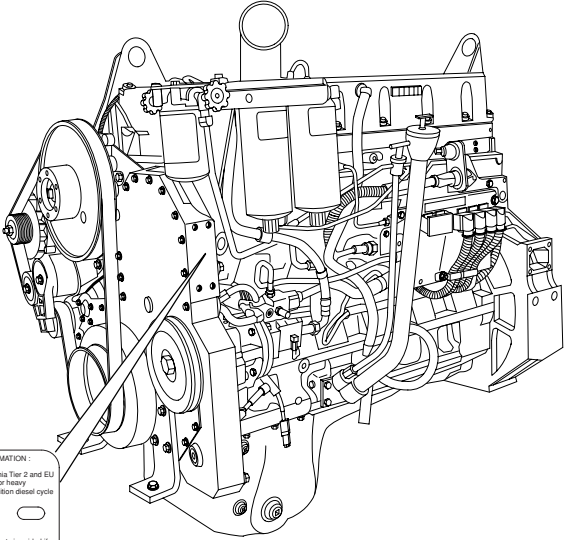
TABLE OF TECHNICAL DATA


IDENTIFICATION DATA

A. Engine data plate

The data plate can be seen opening the left side panel of the engine compartment, containing the identification data and other important information on the engine.

1. Serial number of the engine
(E.S.N. Engine Serial Number Cummins)



Engine No. 35048946	Advert. Power HP/KW 330/246 st 2100	RPM	Idle Speed RPM 650 - 1000	NOx FEL	IMPORTANT ENGINE INFORMATION : This engine conforms to: 2004 U.S. EPA and California Tier 2 and EU Stage II regulations for heavy duty nonroad compression ignition diesel cycle engines as applicable.
Family 1CEXLO661AAC	Fuel rate at Advert. Power 155	CID/L 661/10.8	PM FEL		
Date of Mfg 11/01	Inj. Set IN/mm .025 LASH	Inj. Timing KV	CPL 2828		THIS ENGINE IS CERTIFIED TO OPERATE ON DIESEL FUEL. Warranty Start Date
Model OSM11-C	Valve Lash Cold IN/mm .025 / .356	Int. .027/.686	Est.		
Ref. No. S052008	Cummins Engine Company, Inc. Assembled in the U.S.A.			4060483	WARNING: Injury may result and warranty is voided if fuel rate, RPM, or altitude exceed published maximum values for this model and application.

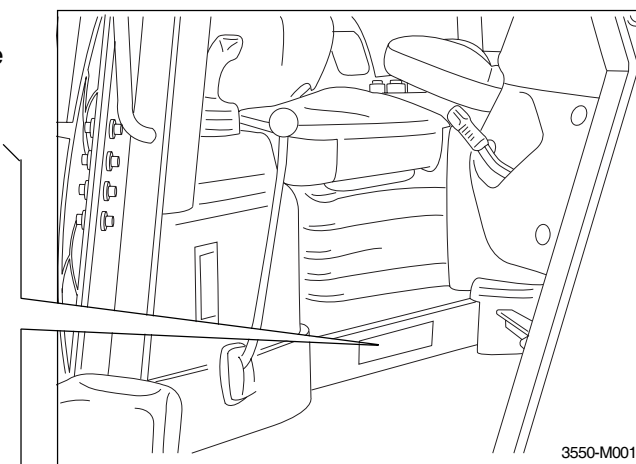
D350M0002

D350R0411

B. Machine identification plate

The identification plate contains the main data of the machine and it is visible under the operator's seat.

CNH Italia S.p.A. Via Plava, 80-10135 Torino, Italia MADE IN ITALY		
Model		
Product Identification Number ☆		☆
84373349		



3550-M001

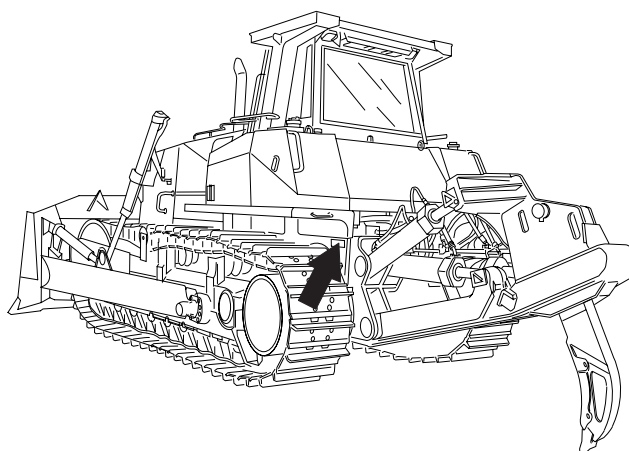
C. Marking and serial number of frame

The MARKING of the machine is seen on the left side of the transmission housing.

In the lower side it is readable:

- manufacturer code (the first 3 digits) FNH;
- the machine code 3550;
- check letter "N";
- year of production "B" for 2011;
- manufacturing plant H (Lecce Plant);
- product line "C" (Dozer);
- the serial number (last 5 digits).

MODEL	MARKING
3550	FNH03550NBHC05001



D350M0005

TABLE OF CAPACITIES

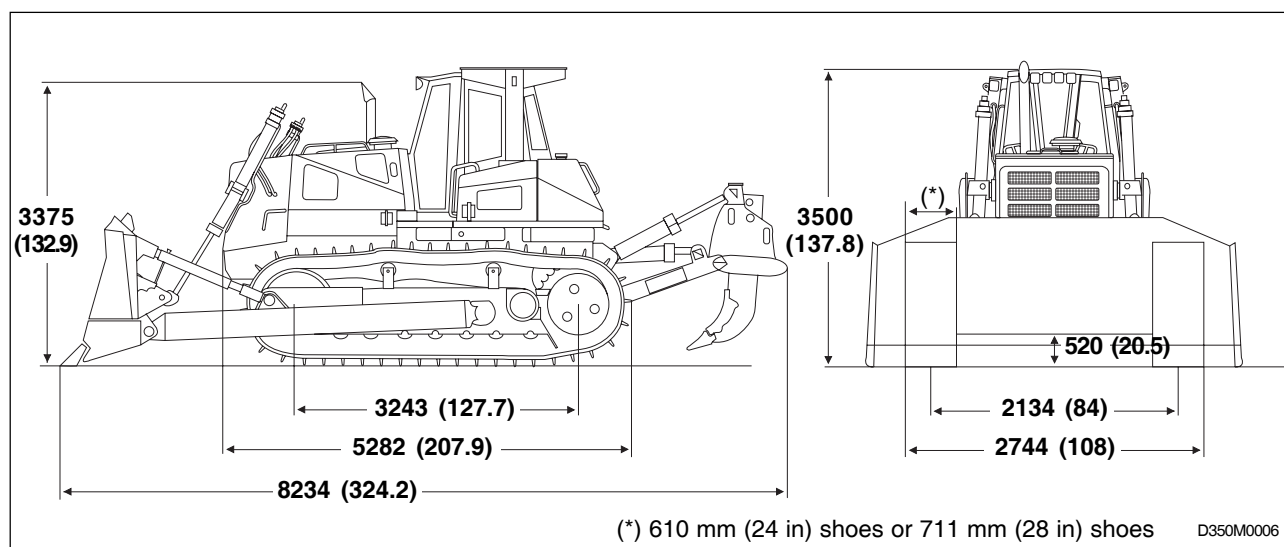
ITEM	Q.TY Litres gal.	Fluids and lubricants AKCELA	VISCOSITY GRADE	Ambient temperature of reference	International classification
Cooling system	37 (9.8)	PREMIUM ANTI-FREEZE MS1710	–	Down to -35 °C (-31 °F)	50 -50 mixture of water and anti-freeze. The mixture has anti-oxidation, anti-corrosion, anti-scaling, anti-foaming properties and anti-freezing down to -35 °C (-31 °F).
Fuel tank	675 (178.3)	–	–	–	DIESEL FUEL ASTM No. 2D Grade TT of reputable quality and make
Engine	35 (9.2)	AKCELA NO. 1 ENGINE OIL*	SAE 15W - 40	-15÷40°C (-5÷104°F)	API CH4 AND ACEA E5
			SAE 10W - 30	-25÷20°C (-13÷77°F)	
Torque converter - Transmiss.	70 (18.5)	AKCELA HY-TRAN@ULTRA	SAE 10W	All season	CNHMAT 3505 MS1209
Steering /brakes transmission housing	175 (46.2)	AKCELA NO. 1 ENGINE OIL	SAE 10W - 30	All season	API CH4 ACEA E5
Hydraulics system	145 (38.3)	AKCELA HYDRAULIC EXCAVATOR FLUIDMS1230	GRADE NT	-20÷50 °C (-4-122 °F)	ISO VG 46 DIN 51524 PART - 2 HVI
Final drives (each)	38 (10.0)	AKCELA GEAR 135 HEP	SAE 80W - 90	All season	API GL5 or MIL-L-2105D
Various grease fittings	-	CASE MOLYDISULFIDE GREASE	GRADE 251 H-EP SPECB-27	All season	–

Notes: - Oil quantities indicated are those required for periodical changes.
- In case of a lower classification of CH4 engine oil, the change must be done every 250 hours.
- The change interval must be reduced when present sulfur in the fuel exceed to 0,5% or the ambient temperature exceed to 38 °C.

If the content of sulphur exceeds 0.5%, change the engine oil as follows:

Up to 0.5 % S	Periodic change
from 0.5 to 1 %	Half the normal interval
Over 1 %	One quarter the normal interval

MAIN DIMENSIONS 3550



BLADE TYPE	Blade width mm (in)	Blade height mm (in)	Blade capacity m ³ (ft ³)	Tilt mm (in)	Pitch	Digging depth mm (in)	Blade lifting from ground mm (in)
Semi-U (HSU)	3975 (156.5)	1700 (66.9)	9.1 (321.3)	900 (35.4)	13°	600 (23.6)	1220 (48)
Angolable (HA)*	4620 (181.9)	1145 (45.1)	4.5 (158.9)	470 (18.5)	10°	685 (26.9)	1140 (44.9)
Full-U (HU)	4295 (169.1)	1650 (64.9)	11.4 (402.6)	975 (38.4)	13°	600 (23.6)	1220 (48)

* Maximum angle: $\pm 25^\circ$.

SPECIFICATIONS 3550

SPECIFICATIONS	DATA	
PERFORMANCES	Max. speeds FORWARD	
	1 st Km/h (mph)	3.8 (2.4)
	2 nd Km/h (mph)	6.1 (3.8)
	3 rd Km/h (mph)	10.3 (6.4)
	REVERSE	
	1 st Km/h (mph)	4.4 (2.7)
	2 nd Km/h (mph)	7.0 (4.3)
	3 rd Km/h (mph)	11.4 (7.0)
	Max Trazione alla Barra FORWARD	
	1 st daN	58172
	2 nd daN	33144
	3 rd daN	16300
PERFORMANCES	REVERSE	
	1 st Km (mile)	48590 (30192.4)
	2 nd Km (mile)	27515 (17097.0)
	3 rd Km (mile)	13332 (8284.1)
	Bearing pressure on ground	
	Under work conditions bar (psi)	0.90 (13.0)
	Under work conditions + single shank ripper bar (psi)	0.98 (14.2)
	Climbing capacity (FWD)	Maximum speed
	3 rd 10% Km/h (mph)	8.5 (5.3)
	2 nd 30% Km/h (mph)	4.4 (2.7)
	1 st 60% km/h (mph)	2.7 (1.7)
SAFETY DEVICES	Front equipment cycle times (ref. semi-U blade)	
	Raising time (from ground to max. height) sec	2.7
	Controlled lowering sec	1.6
	Floating sec	1
	Noise	
	Inner LwA dB(A)	83
	Outer LwA dB(A)	118
	Outer with sound suppression option dB(A)	113
	Back-up alarm.	
	Left safety lever.	
	It blocks the equipment, cuts-off the transmission and engages the parking brake.	
	Right safety lever.	
	It blocks the equipment, cuts-off the transmission and engages the parking brake.	

cont.ed SPECIFICATIONS 3550

ENGINE AND ACCESSORIES	Engine manufacturer -		Cummins	
	Engine model -		QSM11-330/365 HP	
	Engine type: direct injection, turbocharged, after-cooled, 4-stroke diesel.			
	Bore and stroke	mm (in)	125 x 147 (4.9 x 5.8)	
	Total displacement	lt (gal.)	10.82 (2.8)	
	Number of cylinders	-	6	
	3550	kW		HP
	Net power	nom. @ 2100 rpm	max. @1800 rpm	nom. @ 2100 rpm
	DIN 6270	224	257	300
	SAE J1349	221	253	296
	ISO9249	223	255	299
	EEC 80/1269	224	257	300
	Max. torque	daNm (lb.ft.)		167.4 (1234.2)
	Fuel consumption (MAX. POWER)	KG/h (lb/h)		50 (110.2)
	Starting capacity			
	Standard configuration	°C (°F)		-12 (10)
	With cold starting system	°C (°F)		-17 (1.4)
	Electrical system			
	System voltage	Volt		24
	Capacity of starter motor	kW (HP)		9.5 (12.7)
	Capacity of alternator	Amp		70
	Radiator			
	Dimension of transmission heat exchanger	-		-
	Dimension of core (water) dm ² 64.4 (6.9 ft ²)	mm (in)	114 x 1180 x 540 (4.5 x 46.4 x 21.2)	
	Material of core	brass		
	No of tube rows	6		
	Fin pitch	mm (in)	3.5 (0.1)	
	Cap pressure	bar (psi)	1.0 (14.5)	
	Air/air radiator			
	Fan diameter	mm (in)	600 (23.6)	
	No. of tubes	37		
	Pitch	mm (in)	2.8 (0.1)	
	Radiator surface	dm ² (ft ²)	42.5 (4.6)	
	Operating pressure	bar (psi)	2 (29)	
	Water pump flow (at normal speed)	lt/min (gpm)	438 (115.7)	
	Water / oil radiator "Landfill" version (optional)			
	Fin pitch	mm (in)	3.5 (0.13)	
	Material of core	CU		
	Tubes dimension sect.	mm (in)	15x2.5 (0.6x0.10)	
	Material	OT		
	No. of tubes	282		
	Radiator surface	dm ² (ft ²)	64.4 (6.93)	
	Operating pressure	bar (psi)	1 (14.5)	
	Test pressure	bar (psi)	2 (29)	

cont.ed SPECIFICATIONS 3550

ENGINE AND ACCESSORIES	Sound suppressed fan (blowing)/fan (sucking)	TRUFLO TECNOVENT
	Fan diameter mm (in)	1066.8 (42) 1067 (42)
	Blade angle pitch deg	45° 30°
	Number of blades -	8 12
	Dimension of blade mm (in)	203 x 2.3 x 375 (7.9 x 0.1 x 14.8)
	Drive ratio (fan/engine) -	0.67 : 1 0.57 : 1
	Air cleaner	
	Brand	Donaldson
	Type	FRG15-0092
	Dry type, two stages with safety element and centrifugal separator.	
	Setting of clogging indicator bar (in H ₂ O)	0.06 (25)
	Initial clogging (@ 15 cum /min, 529.7 ft ³ /min) - Cummins limit: 0.04 bar (15 in H ₂ O) bar (in H ₂ O)	0.02 (10.8)
	Dust containment capacity (@ 13 cum /min, 459.1 ft ³ /min) - Cummins limit : 25 gr./CFM gr/CFM	19.2
	Dimensions mm (in)	381 (15)
	Rain protected pre-filter	Donaldson
	Silencer	Donaldson
	Horizontal type. Under hood.	
	Dimensions mm (in)	275 x 813 (10.8 x 32)
FUEL TANK	Total volume lt (gal.)	675 (178.3)
	Specifications of filler cap lt (gal.)	670 (176.9)
TORQUE CONVERTER AND HOUSING	Brand: Twin disc	
	Model: 8F-1600 MS-480	
	Type: Single stage, dual phase.	
	Stall ratio -	2.3 : 1
	Nominal diameter mm (in)	406.4 (16.0)
	Setting of pressure relief valve delivery @ 10 lt/min (2.6 gpm) bar (psi)	10 to 11 (0.19 to 0.21)
	Transmission pump nominal flow @ 16 bar lt/min (gpm)	101 (26.7)
	Transmission scavenge @ 1 bar (14.5 psi) lt/min (gpm)	194 (51.2)
	Tc pump nominal flow @ 3.5 bar (50.8 psi) lt/min (gpm)	89 (23.5)
TRANSMISSION	Tc scavenge pump @ 1 bar (14.5 psi) lt/min (gpm)	37 (9.8)
	Type: POWER SHIFT	
	Model: TM400	
	Brand: CNH	
	Specifications: 3+3 speeds, speed and direction modulating valves Electronic control + automatic mode Integrated CPU and TM control.	
	PTO capacity	

cont.ed SPECIFICATIONS 3550

TRANSMISSION	Max. torque @ 0 rpm	daNm (lb.ft.)	294.3 (17326.5)
	Max. speed @0 torque	rpm	2350
	Specifications		
	Clockwise rotation (from rear of machine) driven by Torque Converter.		
	Shaft specifications		
	Number of teeth	-	24
	Module	mm (in)	2.58 (0.1)
	Outer diameter	mm (in)	63.68 (2.5)
PROPELLER SHAFT	Filters		
	Intake:		
	Metal mesh + magnetic rod (Q.ty 2)	mesh	100
	In-line		
	Spin-on	Micron	30 abs.
	By-pass valve setting	bar (psi)	2 (29)
	Transmission pressure relief valve setting @ 10 lt/min (2.6 gpm)	bar (psi)	10 to 11 (145 to 159.5)
	Aluminium made oil radiator core	mm (in)	500 x 1170 x 150 (19.7 x 46 x 5.9)
BEVEL GEAR GROUP	Controls		
	Fingertip type, FNR pivoting control, neutral switch.		
	Safety lever.		
	Description of auto mode		
	AS Allows the operator to pre-select the 1 st speed in forward and the 2 nd in reverse at direction changes.		
	Dimension of shaft		
	Mechanical 8.5 °C (47.3°F)		
	Nominal length	mm (in)	452.2 (17.8)
STEERING SYSTEM 3550	Gleason type, modular pinion assembly.		
	Forced lube pinion bearings.		
	Ratio:		23/35
	Module:	M	10
	The machine uses a differential steering system; this consists of a hydraulic pump, a hydraulic motor, controls, two planetary modules and a steering gear train.		
	The rear transmission has two power inlets. One from the bevel gear for the speed and Forward reverse, the other from the motor, to turn.		
	The steering system is actuated by two "finger tip" potentiometric levers, located on the left side of the operator's seat.		
	The levers send an electric signal to the microprocessor controlling the two proportional solenoid valves; these valves convert the electric signal into a hydraulic one, piloting the steering section of the main valve.		
STEERING SYSTEM 3550	This section controls the pump flow to the hydraulic motor that through the steering gear train, actuates the two planetary modules and the right track chain.		
	The open hydrostatic circuit includes:		

cont.ed SPECIFICATIONS 3550

STEERING SYSTEM 3550	<ul style="list-style-type: none"> - Main pump The same of the equipment (see hydraulic system) cm³/rev (in³/rev) - Hydraulic motor Bent axis design, axial pistons, fixed displacement motor (with bolt-on movement control valve) 	190 (11.6)
	Displacement cm³/rev (in³/rev) Max. operating pressure bar (psi)	180 (10.9) 350 (5076.3)
	<ul style="list-style-type: none"> - Steering control valve. Closed centre. This section is included in the implement control valve. - Steering control. Electro-Hydraulic control with two proportional valves. Integrated CPU for steering and TM control. - Priority valve. It provides priority to the steering over the equipment control. - Make-up valve. It provides pressure to both equipment control pilot valves and to the proportional solenoid valves bar (psi) - Oil radiator Aluminium body mm (in) By-pass setting bar (psi) 	30 (435.1) 865 x 602 x 63 (34 x 23.7 x 2.5) 5 (72.5)
	Planetary modules See "power train" diagram Gear ratio straight travel conditions -	1.52
	Steering line See "power train" diagram. Gear ratio. Hydraulic motor to sprocket -	244
	Performance Min. steering radius m (ft) Max. differ. track chain speed, no load condition Km/h (mph) Max. differ. track chain torque at 350 bar (5076.3) KNm	2.0 (6.6) 2.8 (1.7) 124
	The steering system is controlled by two levers installed on the left side of the operator's seat. When the lever is moved, a modular pressure is forwarded through the controller and the proportional solenoid valves to the steering control valve. The service brakes system is negatively controlled by the brake pedal or when pulling the two levers at the same time. The actuation of the pedal cuts with a modulation the backpressure of the brake piston so that the springs apply a braking load.	
	Steering/brakes filters	

cont.ed SPECIFICATIONS 3550

BRAKES	Suction, spin-on	Micron	150
	In-line filters		
	Spin-on	Micron	25
	By-pass valve setting	bar (psi)	3.44 (49.9)
	Multiple-disc, spring actuated, released by oil, oil-cooled		
	No. of clutch discs	-	8
	Outer diameter	mm (in)	407.98 (16.1)
	Inner diameter	mm (in)	320.92 (12.6)
	Total friction area	cm ² (in ²)	8046 (1247.1)
	Friction material	-	-
	No. of springs	-	16
	Max. braking torque	daN	2116
	Steering pump flow	lt/min (gpm)	-
	System pressure	bar (psi)	350 (5076.3)
STEERING/BRAKES COMPARTMENT	Welded housing.		
FINAL DRIVE	Countershaft single reduction, plus one planetary reduction.		
	Total ratio	-	15.6
SPROCKET	Segments. 3 Elements		
	No. of teeth	-	27
	Pitch diameter	mm (in)	936.25 (36.9)
TRACK FRAME	Tubular, torsion and flexion resistant fabricated structure.		
	Sealed track tensioner compartment.		
UNDERCARRIAGE	Link pitch	mm (in)	215.9 (8.5)
	No. of links	-	44
	Link height	mm (in)	150 (5.9)
	Shoe height	mm (in)	84 (3.3)
	Weight of shoes per metre	Kg/m (lb/m)	28.4 (62.6)
	Width of standard shoe	mm (in)	610 (24)
	Width of optional shoes	mm (in)	711 (28)
	No. of track rollers (2 twin rim and 5 single rim)	-	7
	Sequence from sprocket	-	SF-DF-SF-SF -DF-SF-SF
	Diameter of rollers	mm (in)	242 (9.5)
	No. of support rollers	-	2
	Roller diameter (support)	mm (in)	191 (7.5)
	Idler diameter	mm (in)	813 (32)
	Sliding idler guides with replaceable wear strips.		

cont.ed SPECIFICATIONS 3550

TRACK TENSION SYSTEM	Grease piston to track adjuster. Single spring.		
	Nominal load of spring assembly	daN	28910
	Outside diameter of spring	mm (in)	285 (11.2)
	Diameter of wire	mm (in)	63.5 (2.5)
	Diameter of grease piston	mm (in)	101.5 (4.0)
	Setting of relief valve	KPa (psi)	68.95 (10.0)
TRACK SUSPENSION SYSTEM	Pivot shaft (near sprocket) and fixed frond cross-member.		
	All joints permanently lubricated		
	Pivot shaft diameter	mm (in)	Ø 189 (7.4) - Ø 149 (5.9)
	Thickness of crossbar	mm (in)	125 (4.9)
	Oscillation stroke (track)	deg	10°30'
	Stroke of idler (total)	mm (in)	480 (18.9)
MAIN FRAME	Fabricated structure with two boxed beams, centrally connected by the suspension cross-member support, frontally to the radiator and hood support and at the rear to the transmission housing.		
	Frame length	mm (in)	1314 (51.7)
	Width of beam	mm (in)	114.3 (4.5)
TOWING HOOK	Bolted to rear transmission housing.		
	Pin diameter	mm (in)	50.8 (2.0)
	Fork opening	mm (in)	95 (3.7)
HYDRAULIC SYSTEM	Load sensing system, flow partition with piloted variable displacement pump.		
	System pressure		
	Setting of dual pressure relief valve (equipment/steering)	bar (psi)	200/350 (2900.7/5076.3)
	Pressure of piloting line	bar (psi)	30 to 32 (435.1 to 464.1)
	Main pump: axial pistons		
	Regulators:		
	Constant power control	kW (HP)	90 kW@ 1950 rpm (120.7 HP@ 1950 rpm)
	CUT-OFF pressure	bar (psi)	350 (5076.3)
	Load sensing	bar (psi)	20 to 21 (290.1 to 304.6)
	Brand		Rexroth
	Model		A11VL0 190 LRS/11
	max. displacement	cc/rev	192.7
	Pump speed at engine max. speed	rpm	2003
	Max. pump flow	l/min (gpm)	386 (101.9)
	Min displacement	cc/rev	15

cont.ed SPECIFICATIONS 3550

HYDRAULIC SYSTEM	Stand-by pressure	bar (psi)	33 to 37 (478.6 to 536.6)
	Equipment control valve: Piloted, Closed centre, flow partition, with discharge valve		4-spool
	Brand		Rexroth
	Model		4M7 - 22
	Nominal dimensions	mm (in)	22 (0.8)
	1 st spool Ripper (lift, lowering) at max. flow	l/min (gpm)	350 (92.5)
	2 nd spool Blade tilt (left, right) at max. flow	l/min (gpm)	100 (26.4)
	3 rd spool Blade (lift, lowering, floating w/detent)	l/min (gpm)	350 (92.5)
	4 th spool Steering motor		
	Pilot valve Blade and tilt Brand Model		Rexroth 5THF6Z97
HYDRAULIC SYSTEM	Auxiliary lever Single lever for ripper spool Brand Model		Rexroth 2TH6-L97
	Cylinders: Blade q.ty 2 cylinders		
	Bore	mm (in)	120 (4.7)
	Rod diameter	mm (in)	70 (2.8)
	Stroke	mm (in)	1255 (49.4)
	Tilt (bulldozer blade)		
	Bore	mm (in)	180 (7.1)
	Rod diameter	mm (in)	90 (3.5)
	Stroke	mm (in)	180 (7.1)
	Ripper (lift) q.ty 2 cylinders		
	Bore	mm (in)	180 (7.1)
	Rod diameter	mm (in)	90 (3.5)
	Stroke	mm (in)	533 (20.9)

cont.ed SPECIFICATIONS 3550

HYDRAULIC SYSTEM	Ripper (pitch) q.ty 2 cylinders	
	Bore	mm (in) 160 (6.3)
	Rod diameter	mm (in) 80 (3.1)
	Stroke	mm (in) 622 (24.5)
	Hydraulic tank	
	Total capacity of tank	l (gal.) 205 (54.1)
	Oil tank volume	l (gal.) 145 (38.3)
	Capacity of oil circuit	l (gal.) 310 (81.9)
	Return filter	
	Filtering capacity	micron (absolute) 25
DRIVER'S COMPARTMENT	By-pass valve setting	mPa (psi) 200 to 15 (29007 to 2175.6)
	Surface	cm ² (in ²) 7392 (1145.8)
	Canopy rops fops:	
	Standard with 2-beam rigid structure.	
	Cab:	
	Fully enclosed, modular, fops cab.	
	Two doors, two side windows, 4 resilient supports.	
	Description of cab arrangement	
	<p>Left console: With fully adjustable armrest (satellite) including the Steering and Transmission controls. The console holds: Auto T/M switches, left safety lever, Conditioning dashboard.</p> <p>Right console: Support for hydraulic pilot valve and 3rd function lever, adjustable armrest, starter key, horn, ashtray.</p> <p>Front control module: Monitor, control switches, manual throttle (RH).</p> <p>Pedal support: Brake central pedal, decelerator pedal (RH) footrest (2).</p> <p>Cab accessories: Rear mirror. Front wiper, door window wipers. Rear window wiper. Ashtray and cigarette lighter. Ceiling light (2). Radio FM-AM (12 Volt). Drink holder. Fridge 12 Volt socket.</p>	
	No. of air ducts	- 8
	Seat	
	Brand	Bostrom

cont.ed SPECIFICATIONS 3550

DRIVER'S COMPARTMENT	Model	Viking 301K
	Adjustment range mm (in)	150 (5.9)
	Adjustment height mm (in)	100 (3.9)
	Other features	
	Cloth lining, with safety belt and connections	
	Heater group	
	Heating capacity (air inlet temp. - 10 ° C - 14 ° F; air flow 600 cum/h, water inlet temp. 85 ° C - 185 ° F, water flow 800l/h, 211.3 gal./h) kW (HP)	10.4 (13.9)
	Filter:	
	Glass paper, inorganic fibre	
	Efficiency %	> 65
	Capacity micron	0.3
	Dimensions cm ² (in ²)	19600 (3038)
	Re-circulation percentage:	
	Q.ty of fans (type: SPAL 006-839-22 3 - speed-total free flow 1160 cum/h)	2
	No. of fan speeds	3
	Max. cab airflow (total air free flow 1160 cum/h) m ³ /h (ft ³ /h)	500 (17657.3)
	Max. pressurisation Pa (psi)	20 (0.003)
	Air conditioner group	
	Max. gas charge gr (lb)	1600 (3.5)
	Cooling capacity (air inlet temperature + 30°C-86 ° F, air flow 600 cum/h) air humidity 55%) kW (HP)	6 (8.0)
	Re-circulation percentage %	na
	Compressor	
	Brand	Sanden
	Model	SD7H1SMD7948
	Total displacement (max. allowable speed 700 rpm) cuc/rev	160
	Setting of thermostat valve	+1°C (33.8°F) open: setting of diff. temperature 3.5°C (38.3°F)
	Pressure switch (2 lever model):	
	LOWER LEVER: open 2 bar (29 psi), closed 2.1 bar (30.4 psi)	
	LOWER LEVER: open 25 bar (362 psi), closed 19 bar (275.5 psi).	
	Expansion valve	2 TON - 6000kcal/h
	Condenser	
	Dimensions (front surface) mm (in)	690 x 200 (27.2 x 7.9)
	no. of fans (model SPAL VA14-BP7/C-34A) -	3
	Fan diameter mm (in)	-
	Fan dimensions kW (HP)	-