
DX21, DX24 REPAIR MANUAL COMPLETE CONTENTS

SECTION 00 - GENERAL INFORMATION	2
SECTION 10 - ENGINE SYSTEMS	3
SECTION 18 - SINGLE CLUTCH	10
SECTION 21 - TRANSMISSION SYSTEMS	11
SECTION 25 - FRONT AXLE - FRONT WHEEL DRIVE	13
SECTION 27 - DIFFERENTIAL AND REAR AXLE	14
SECTION 29 - HYDROSTATIC TRANSMISSION	15
SECTION 31 - POWER TAKE-OFF SYSTEMS	19
SECTION 33 - BRAKES	20
SECTION 35 - HYDRAULIC SYSTEM	21
SECTION 41 - POWER STEERING SYSTEM	24
SECTION 44 - WHEELS AND TIRES	26
SECTION 55 - ELECTRICAL SYSTEM	26
SECTION 90 - PLATFORM	32

The following pages are the collation of the contents pages from each section and chapter of the DX21 and DX24 Repair manual. Complete Repair part # 87055743.

The sections used through out all Case IH product Repair manuals may not be used for each product. Each Repair manual will be made up of one or several books. Each book will be labeled as to which sections are in the overall Repair manual and which sections are in each book.

The sections listed above are the sections utilized for the DX21 and DX24 Tractors.

SECTION 00 - GENERAL INFORMATION

BOOK 1 - 87055744

Chapter 1 - General Information

CONTENTS

Section	Description	Page
	Introduction	2
	Precautionary Statements	3
	Safety	4
	The Tractor	4
	Servicing the Tractor	4
	Operating the Tractor	5
	Driving the Tractor	5
	Operating the PTO	6
	Diesel Fuel	6
	Safety Frame (ROPS)	6
	Safety Decals	7
	Instruction Decals	9
	Product Identification Plate	13
	International Symbols	14
	Specifications	15
	General Dimensions	20
	Minimum Hardware Tightening Torques	23
	Lubricants	25
	Adjustments	26

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems

CONTENTS

Section	Description	Page
	Description and Operation – General Information	6
	Identification Chart	6
	Cylinder Head and Valve Train Components	6
	Cylinder Block Assembly	7
	Overhaul – Engine	8
	Engine Preparation	8
	Disassembly	8
	Fuel Injector and Glow Plug	10
	Removal	10
	Oil Pressure Switch	10
	Removal	10
	Temperature Sending Switch and Alternator	11
	Removal	11
	Fan, Water Pump, and External Oil Tube	11
	Removal	11
	Valve Cover	11
	Removal	11
	Rocker Shaft and Push Rod	12
	Removal	12
	Cylinder Head	12
	Removal	12
	Valve Tappet	12
	Removal	12
	Fuel Shut-off Solenoid	13
	Removal	13
	Engine Timing Gear Cover	13
	Removal	13
	Timing Gears and Camshaft	15
	Removal	15
	Oil Sump	15
	Removal	15

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems (Continued)

CONTENTS

Section	Description	Page
	Oil Suction Pipe and Strainer	16
	Removal	16
	Connecting Rods, Bearing and Piston	16
	Removal	16
	Flywheel	17
	Removal	17
	Backplate and Oil Seal	17
	Removal	17
	Crankshaft and Main Bearings	17
	Removal	17
18 110	Cylinder Head	18
	Disassembly	18
	Inspection	18
	Valve Seats	19
	Inspection	19
	Valves	20
	Inspection	20
	Valve Guides	22
	Inspection	22
	Valve Springs	22
	Inspection	22
	Rocker Arms	23
	Inspection	23
	Push Rods	23
	Inspection	23
	Cylinder Head	24
	Assembly	24
	Cylinder Block	24
	Inspection	24
10 105	Pistons, Piston Rings, and Connecting Rods	25
	Disassembly	25

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems (Continued)

CONTENTS

Section	Description	Page
	Piston	25
	Inspection	25
	Piston Rings	27
	Inspection	27
	Connecting Rods	28
	Inspection	28
	Bearing Oil Clearance Check	30
10 105	Pistons, Piston Rings, and Connecting Rod	30
	Assembly	30
10 103	Crankshaft Main Bearings	31
	Removal	31
	Inspection	31
	Crankshaft	32
	Inspection	32
	Crankshaft Journal Wear Limit and Bearing Usage	32
	Crankshaft Front Main Bearing (Bushing)	33
	Inspection	33
	Replacement	33
	Crankshaft Main Bearing	34
	Assembly	34
	Port Block	34
	Removal	34
	Installation	34
	Timing Gear	35
	Inspection	35
	Camshaft	35
	Disassembly	35
	Inspection	36
	Assembly	36
10 103	Flywheel	37
	Inspection	37

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems (Continued)

CONTENTS

Section	Description	Page
	Timing Gear Housing	37
	Front Oil Seal and Steering Pump Seal	37
	Replacement	37
	Crankshaft and Bearing Holder	38
	Assembly	38
	Rear Oil Seal and Backplate	38
	Assembly	38
	Flywheel	39
	Installation	39
	Piston and Connecting Rod	39
	Installation	39
	Oil Suction Pipe and Suction Strainer	40
	Installation	40
	Oil Sump	40
	Installation	40
	Camshaft and Camshaft Gear	40
	Assembly	40
	Idle Gear, Oil Pump and Injection Timing	41
	Installation	41
	Timing Gear Cover	41
	Installation	41
	Crankshaft Pulley	41
	Installation	41
	Fuel Injection Pump	42
	Installation	42
	Power Steering Pump	42
	Installation	42
	Head Gasket	43
	Cylinder Head	44
	Assembly	44
	Valve Clearance Adjustment	45

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems (Continued)

CONTENTS

Section	Description	Page
	Valve Cover	45
	Installation	45
	Fan, Water Pump and External Oil Tube	46
	Installation	46
	Glow Plug and Connector	46
	Installation	46
	Fuel Injector	46
	Installation	46
	Fuel Piping	47
	Installation	47
	Alternator and Temperature Sending Switch	47
	Installation	47
	Exhaust Manifold, Radiator, and Air Cleaner	48
	Installation	48
10 304	Description of Operation - Engine Lubrication System	49
10 206	Engine Oil Filter	52
10 304	Oil Pump	52
	Removal	52
	Inspection	52
	Installation and Adjustment	53
	Engine Oil Pressure Check	54
	Oil Pressure Relief Valve	54
	Removal	54
	Installation	54
10 400	Description of Operation - Cooling System	55
	Maintenance	57
	Coolant	57
	Thermostat	57
	Water Pump	57
	Cooling Fan	57
	Radiator	57
	Radiator Cap	57

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 1 - Engine Systems (Continued)

CONTENTS

Section	Description	Page
	Overhaul – Cooling System	58
10 406	Radiator	58
	Removal	58
	Inspection and Repair	59
	Installation	59
10 402	Water Pump and Thermostat	60
	Removal	60
	Inspection and Repair	62
	Assembly	62
	Installation	62
	Troubleshooting	64
10 000	Specification	70
	Cylinder Head	70
	Cylinder Block	71
	Piston	71
	Piston Ring	72
	Connecting Rod	72
	Crankshaft	73
	Camshaft	74
	Valves	75
	Push Rods	76
	Rocker Arms	76
	Lubrication System	76
	Cooling System	77
	Torque Specifications	78
	Special Tools	79
	Compression Test and Tools	79

SECTION 10 - ENGINE SYSTEMS

BOOK 1 - 87055744

Chapter 2 - Fuel System

CONTENTS

Section	Description	Page
10 242	Description of Operation – Injection Pump	2
10 236	Pumping Elements	4
10 214	Delivery Valves	4
	Injection Pump	6
10 214	Removal	6
	Repair	6
	Installation	6
	Timing and Governor Adjustments	7
10 230	Installation Using Original Pump and Drive Components	7
	Install a New Pump or Drive Component	7
	Spill-timing Procedure	8
	Bleeding the Fuel System	12
	Full Screw/High Idle Adjustment	12
10 230	Description of Operation – Governor	13
	Governor	15
	Disassembly	15
	Assembly	16
	Adjustments	17
10 218	Description of Operation – Injectors	18
	Injector	19
	Removal	19
	Disassembly	20
	Assembly and Adjustment	20
	Troubleshooting – General	21
	Troubleshooting – Fuel Injectors	24
	Troubleshooting – Governor	25
	Specifications	26

SECTION 18 - SINGLE CLUTCH

BOOK 1 - 87055744

Chapter 1 - Single Clutch

CONTENTS

Section	Description	Page
	Description of Operation – General Information	2
	Single Clutch	3
	Free Play Adjustment	3
	Separating the Tractor Between the Engine and the Clutch Housing – 9 x 3 Transmission	4
	Disassembly	4
	Removal	13
	Installation	13
	Assembly	15
	Description and Overhaul – Servicing Clutch-Related Components	23
18 110	Clutch Pilot Bearing – 9 x 3 Gear Transmission Only	23
	Removal	23
	Inspection	23
	Installation	23
	Clutch Release Bearing	24
	Removal	25
	Inspection	26
	Assembly	26
	Flywheel Dimensions	27
	Clutch Cross Shaft Bushings	27
	Removal	27
	Assembly	27
	Clutch Pedal Bushings	28
	Removal	28
	Assembly	28
	Clutch Linkage Adjustment	29
	Troubleshooting	30
	Specifications	31
	Special Tools	32

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 2 - 87055745

Chapter 1 - Transmission Systems

CONTENTS

Section	Description	Page
	Introduction	3
	Description of Operation – 9 x 3 Gear Transmission	4
	9 x 3 Gear Transmission – Power Flow	5
	Overhaul	11
	Transmission Preparation	11
	Separating the Tractor – Between the Clutch Housing and the Rear Transmission – 9 x 3 Transmission	12
	Removal	12
	Transmission Shift Cover	16
	Disassembly	18
	Assembly	22
	Input Shaft, Idler Gear, and Countershaft Gear	26
	Removal	26
	Main Shaft	27
	Removal	27
	Front Wheel Drive Shaft	28
	Removal	28
	Countershaft	29
	Removal	29
	Range and Rear PTO Shift Rail and Fork	30
	Removal	30
	Pinion Shaft	31
	Removal	31
	PTO Front Countershaft	32
	Removal	32
	Mid-Mount PTO Idler Shaft	33
	Removal	33
	Mid-Range Gear Case	34
	Disassembly	34
	Inspection	34
	Mid-Range Gear Case	35
	Assembly	35

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 2 - 87055745

Chapter 1 - Transmission Systems (Continued)

CONTENTS

Section	Description	Page
	Mid-Mount PTO Idler Shaft	36
	Assembly	36
	PTO Front Countershaft	36
	Assembly	36
	Rear PTO Countershaft	37
	Assembly	37
	Pinion Shaft	38
	Installation	38
	Shift Rail and Fork	39
	Installation	39
	Countershaft	40
	Assembly	40
	Front Wheel Drive Shaft	41
	Assembly	41
	Front Wheel Drive Shift Cover	41
	Assembly	41
	Main Shaft	42
	Assembly	42
	Input Shaft, Idler Gear and Countershaft Gear	43
	Assembly	43
	Reconnecting the Tractor – Between the Clutch Housing and the Rear Transmission – 9 x 3 Transmission	44
	Installation	44

SECTION 25 - FRONT AXLE - FRONT WHEEL DRIVE

BOOK 2 - 87055745

Chapter 1 - Front Axle - Front Wheel Drive

CONTENTS

Section	Description	Page
25 100	Description of Operation - Front Axle - Front Wheel Drive	2
	Overhaul	3
	Front-Wheel Drive Front Axle	3
	Removal	3
25 108	Front Axle	4
	Disassembly	4
25 102	Differential	6
	Disassembly	6
	Differential	6
	Inspection	6
	Axle	6
	Inspection	6
	Differential	8
	Assembly	8
	Pinion	8
	Assembly	8
	Ring Gear to Pinion Backlash Check (Using Original Components)	10
	Ring Gear to Pinion Backlash Check (Using New Components)	11
	Shim Calculation - Alternate Method	12
	Pinion-To-Ring Gear Tooth Contact Adjustment	13
	Front-Wheel Drive Front Axle	14
	Installation	14
	Final Pinion and Wheel Shaft	14
	Backlash Adjustment	14
	Troubleshooting	15
	Front Axle	15
	Specifications	16
	Front Wheel Drive	16

SECTION 27 - DIFFERENTIAL AND REAR AXLE

BOOK 2 - 87055745

Chapter 1 - Differential and Rear Axle

CONTENTS

Section	Description	Page
	Description of Operation – General Information	2
27 106	Differential	2
27 110	Differential Lock	3
27 126	Rear Axle and Brakes	4
	Overhaul	8
27 106	Differential	8
	Removal	8
	Drive Pinion	10
	Removal	10
	Differential	11
	Disassembly	11
	Inspection	11
	Assembly	12
	Rear Axle and Brakes	16
	Rear Axle Disassembly	16
	Inspection	16
	Rear Axle Assembly	16
27 110	Differential Lock	18
	Disassembly	18
	Assembly	19
	Specifications	20
	Ring Gear and Pinion Gear Pattern Specification and Adjustment	21
	Special Tools	21

SECTION 29 - HYDROSTATIC TRANSMISSION

BOOK 2 - 87055745

Chapter 1 - Hydrostatic Transmission

CONTENTS

Section	Description	Page
29 202	Description of Operation - Hydrostatic Transmission	5
29 212	Variable Displacement Pump	7
29 212	Fixed Displacement Motor	8
	Fluid Flow	9
	Neutral Position	9
	Forward Position	10
	Reverse Position	11
	Overhaul - Hydrostatic Transmission	12
	Transmission Preparation	12
	Separation between the Clutch Housing and the Extension Housing - the Extension Housing and Rear Transmission	13
29 202	Hydrostatic Unit	17
	Removal	17
	Precautions Before Disassembly	20
	Motor and Port Block	20
	Disassembly	20
	Hydrostatic Motor	22
	Disassembly	22
	Hydrostatic Motor Shaft	24
	Disassembly	24
	Charge Pump	24
	Disassembly	24
	Swash Plate	25
	Disassembly	25
	Inspection	27
	Swash Plate/Charge Pump	30
	Assembly	30
	HST Piston Pump Cylinder Block	31
	Assembly	31
	HST Motor Cylinder Block	33
	Assembly	33
29 130	Port Block	34