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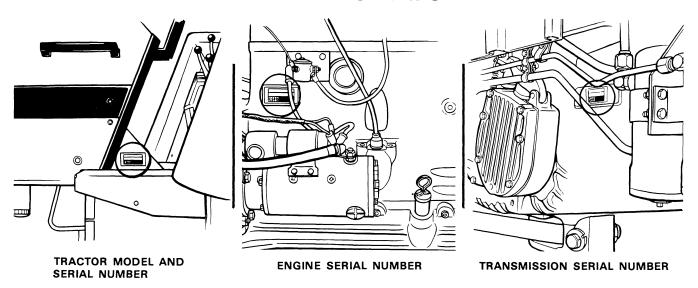
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Section 1010

GENERAL SPECIFICATIONS 970 TRACTOR

SERIAL NUMBERS



DIESEL ENGINE

General

(Prior to Tractor SN 8675001)

Type 6 Cylinder, 4 Stroke Cycle, Valve-in-Head
Firing Order 1-5-3-6-2-4
Bore 4-1/8 Inches (104.7mm)
Stroke 5 Inches (127mm)
Piston Displacement 401 Cubic Inches (6 571.2cm ³)
Compression Ratio 16.5 to 1
Cylinder Sleeves Removable Wet Type
No Load Governed Speed 2040 RPM
Rated Engine Speed 1900 RPM
Engine Idling Speed 725 RPM
*Valve Tappet Clearance (Exhaust) (Hot) .020 Inches (0.508mm) (Cold) .025 Inches (0.635mm)
(Intake) (Hot and Cold) .015 Inches (0.381mm)
*Hot Settings Are Made After the Engine Has Operated at Thermostat Controlled Temperature For At Least Fifteen Minutes.
(Starting w/Tractor SN 8675001)
Type 6 Cylinder, 4 Stroke Cycle, Valve-in-Head.
Firing Order 1-5-3-6-2-4
Bore 4-1/8 Inches (104.7mm)

Stroke ------ 5 Inches (127mm)

Piston Displacement 401 Cubic Inches (6 571.	$.2cm^3)$
Compression Ratio 16.	5 to 1
Cylinder Sleeve Removable Wet	Type
No Load Governed Speed 2140 to 2180	RPM
Rated Engine Speed 2000	RPM
Engine Idling Speed 700 to 750	RPM
*Valve Tappet Clearance (Exhaust) (Hot) .020 Inch (0.50 (Cold) .025 Inch (0.63	8mm)
(Intake) (Hot and Cold) .015 Inch (0.38	
*Hot Settings Are Made After The Engine Has Operated At Thermostat Controlled Temper For At Least Fifteen Minutes.	rature
Piston and Connecting Rods	
Rings per piston	3
Number of Compression Rings	2
Number of Oil Rings	1
Type Pins Full Floating	Type
Type Bearing Replaceable Precision, Back, Copper-Lead or Aluminum Alloy	
Main Bearings	
Number of Bearings	7
Type Bearings Replaceable Precision Back, Copper-Lead or Aluminum Alloy L	
Engine Lubricating System	
Oil Pressure 45 to 60 PSI (310 to 414 kPa) with Engine 2 and Operating at Rated Engine S	
Type System Pressure and Spray Circu	lation
Oil Pump Gear	Type
Oil Filter Full Flow Spin on	Type
Fuel System	
Fuel Injection Pump Robert Bosch, Type (Multiple Plu	
Pump Timing: Prior to Tractor SN8675001	
Starting with Tractor SN8675001 30 Degrees Before Top Center (Port Cl	

Fuel System (Continued)

Fuel Injectors	Pencil Type
Opening Pressure: Prior to Engine SN2504029	2800 PSI (19 305 kPa)
Starting with Engine SN2504029	3200 PSI (22 063 kPa)
Fuel Transfer Pump	Plunger Type, Integral Part of Injection Pump.
Governor	Variable Speed, Fly-Weight Centrifugal Type; Integral Parts of Injection Pump.
1st Stage fuel filter	Full Flow Spin on Type
2nd Stage fuel filter	Full Flow Spin on Type
Fuel Tank Water Trap and Drain	Located in Base of Fuel Tank
Fuel Tank Capacity	50 U.S. Gallons (189.3 litres)
Fuel Level Gauge	Electric, Located on Instrument Panel.
Hand Primer Pump	Located on Top of the Fuel Transfer Pump
Preliminary Fuel Filter	Located at the Bottom of the Fuel Transfer Pump.
Fuel Tank Filter	Located in Fuel Shut-off Valve in Base of Fuel Tank.

SPARK IGNITION ENGINES

General

(Prior to Tractor SN 8675001)

Type 6 Cylinder, 4 Stroke Cycle, Valve-in-Head
Firing Order 1-5-3-6-2-4
Bore 4 Inches (101.6mm)
Stroke 5 Inches (127mm)
Compression Ratio 7.5 to 1
Piston Displacement 377 Cubic Inches (6 178cm³)
No Load Governed Speed 2040 RPM
Rated Engine Speed 1900 RPM
Engine Idling Speed 600 RPM
*Valve Tappet Clearance (Intake) (Hot and Cold) .015 Inches (0.381mm) (Exhaust) (Hot) .020 Inches (0.508mm) (Cold) .025 Inches (0.635mm)
Exhaust Valve Rotators Positive Type
*Hot Settings Are Made After the Engine Has Operated at Thermostat Controlled Temperature For At Least Fifteen Minutes.

(Starting w/Tractor SN 8675001)

(otal ting w/ master oil object)	
Type	6 Cylinder, 4 Stroke Cycle, Valve-in-Head.
Firing Order	1-5-3-6-2-4
Bore	4 Inches (101.6mm)
Stroke	5 Inches (127mm)
Compression Ratio	7.5 to 1
Piston Displacement	377 Cubic Inches (6178cm ³)
Governed Speed	
No Load Governed Speed	2180 RPM
Rated Engine Speed	2000 RPM
Engine Idling Speed	600 RPM
*Valve Tappet Clearance (Intake)	(Hot and Cold) .015 Inches (0.381mm)
(Exhaust)	(Hot) .020 Inches (0.508mm)
	(Cold) .025 Inches (0.635mm)
Exhaust Valve Rotators	Positive Type
*Hot Settings Are Made After The Engine Has For At Least Fifteen Minutes.	Operated At Thermostat Controlled Temperatqre
Piston and Connecting Rods	
• •	4
G	1
	Full Floating Type
Type Bearings	Copper-Lead or Aluminum Alloy Liners.
Main Bearings	
Number of Bearings	······ 7
Type Bearings	Replaceable, Precision Steel Back, Copper-Lead or Aluminum Alloy Liners.
Engine Lubricating System	
Oil Pressure	- 45 to 55 PSI (310 to 379 kPa) Engine Warm and Operating at Full Governed RPM.
Type System	Pressure Spray Circulation
Oil Pump	Gear Type
Oil Filter	Full Flow, Spin on Type

Fuel System

Fuel Tank Capacity 50 U.S. Gallons (189.3 litres)
Carburetor (Zenith) (W/solenoid) 1-1/2 Inch SAE Flange (38mm).
Fuel Pump and Screen A.C. Vacuum Type, Camshaft Actuated.
Fuel Pump Operating Pressure at 1200 RPM 3 to 5 PSI (20.7 to 34.5 kPa).

Distributor Ignition

Contact Point Gap	 .020 Inches	(0.508mm $)$
Dwell Angle	 	390
Spark Plugs	 Pre	estolite 18 8
Plug Gap	 .025 Inches	(0.635 mm)
Thread	 	18 MM
Shank Length	 1/2 Inc	h (12.7mm)

Engine Timing

Static Timing								TDC
Running Timing	Engine	Running	at	Rated	Engine	Speed:	27^{0}	BTDC

GENERAL SPECIFICATIONS

Cooling System

Capacity	38 U.S. Quarts (36 litres)
Type of System	By-Pass Type: Forced Circulation, (Impeller Type Pump).
Radiator	Heavy Duty Fin and Tube Type
Thermostat	Starts to Open at Approximately 175°F. (79°C.) Fully Open at 202°F. (94°C.)
Pressure Cap Required	or 10 PSI Non-Vented (68.9 kPa)

Electrical System

Type of System	12	Volt Negative Ground
Batteries	(2) 12 Volt Batteries	Connected in parallel.

(Spark Ignition) - Group Size 27H, Rated at 1.255 to 1.265 Specific Gravity, Discharge Rate 300 Amps at 0°F., Voltage drops to 8.7 after 10 seconds, Voltage drops to 1.0 volts per cell after 3-1/2 minutes.

Electrical System (Continued)

(Diesel) - Group Size 30H, Rated at 1.255 to 1.265 Specific Gravity. Discharge Rate 300 Amps at 0°F. Voltage drops to 9.2 after 10 sec- onds. Voltage drops 1.0 Volts per cell after 4 min.
Alternator 12 Volt 55 Amp Output
Voltage Regulator 12 Volt, Solid State, Internal Component of Alternator
Starter Motor 12 Volt with Solenoid Switch
Head Lights (2) 12 Volt, 40/40 Watt Sealed High-Low Beam
Front Flood Lights 12 Volt, 35 Watt, Sealed Beam
Rear Flood Light 12 Volt, 60 Watt, Sealed Beam
Flasher Lights (2) w/Directional Turn Signals 12 Volt, Amber Lens
Rear Tail Light 12 Volt, 60 Watt Sealed Beam Combination Tail and Flood Lamp.
Circuit Breaker System over load check
Lights Circuit Breaker 40 Amp., Located on Light Switch
Parking Brake Warning Light 12 Volt, Red Flasher Type
Parking Brake
TypeCable Actuated by Orscheln Type Handle - Adjustable from Operator's Seat.
Hydraulic Brakes
Type Hydraulic Actuated, Self-Adjusting Disc Type Differential Brakes.
Hydraulic Power Assist Brakes
Type Hydraulic, Power Assisted, Self-Adjusting Disc Type Differential Brakes.
Mechanical Transmission
Type 2 Speed Gear Range With a 4 Speed Gear Section.
Gear Selection 8 Speeds Forward - 2 Speeds Reverse.
Shifting Mechanical With Plunger Type Locks and Tube Type Interlocks.

Shifter From a Lever On Operator's Console.

Power Take-Off

Type Clutch	Hydraulically Operated
Rotation	Clockwise
•	0 RPM 6 Splines 1-3/8 in. (34.9mm) 0 RPM 21 Splines 1-3/8 in. (34.9mm)

Engine Speed 2000 RPM ------ 540 or 1000 RPM Shaft Speed

Belt Pulley

Method of Engagement	PTO	Cor	itrol Lever	٠
Pulley Diameter	10.5	in.	(266.7mm)	
Pulley Face Width	7.25	in.	(184.2mm)	
Ratio Engine RPM:				
(540 PTO)			1.716 to 1	
(1000 PTO)			· 1.722 to 1	

1 RPM of Belt Pulley ----- 2.75 feet (8.4m) Per Minute Belt Travel.

Draft-O-Matic System

Type of Sensing	Lower Link
Type Control	Hand Lever
Type Valve	3 Positions - Raise - Hold - Lower
Type Draft Arms	Swinging, with Manual Float Adjustment
Type Hitch	3 Point Category II
Convertible Hitch Coupler (Available)	Category III-II

Hydrostatic Power Steering

Pump Type	Large Volume, Spur Gear, Continuous Running.
Pump Capacity at 2000 Engine RPM	8 GPM (30.3 l/mn)
HGA Hydrostatic Type	Integral and Bi-Directional Gerotor Metering Section, Actuated By the Steering Wheel.

Actuating Cylinders ------ 2 Way Cylinders Are Integral Part of Steering Gear Mechanism.

Drawbar

Standard or Yoke Type ------ Full Swing Roller Mounted. Will Accommodate a 1-1/4 Inch (31.8mm) Dia. Pin

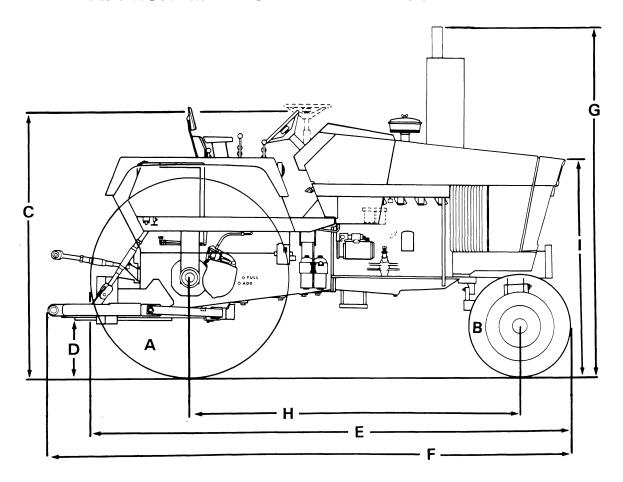
Remote Hydraulic System

Pump Large Volume, Spur Gear, Continuous Running.
Type Valve Dual Valve - Individual Hand Lever Control
Portable Cylinder Coupling ASAE R366 Standard Quick Detachable Break-Away Type
Pump Capacity at 2000 Engine RPM 16 GPM (60.6 l/mn)
Relief Valve Pressure 1700 to 1900 PSI (11 721 to 13 100 kPa)
Portable Cylinders Case Cylinders Available

OPERATOR'S CAB

The Case Operator's Cab is equipped with Built-in Rollover Protection as specified in ASAE Standard S336.1, SAE Standards J168a, and OSHA Regulations 1928.53 and 1926.1002, Approval Number CAR317.

APPROXIMATE OVERALL MEASUREMENTS



A	18.4-34R1			
В	10.00-16F2			
С	85 in. (2 159mm)			
D	15 in. (381mm)			
E	157 in. (3 988mm)			

F	172 in. (4 369mm)
G	110 in. (2 794mm)
н	109 in. (2 769mm)
1	70 in. (1 778mm)

Height Over Cab ------ 113 Inches (2 870mm)

APPROXIMATE WEIGHT

970 Tractor Without Cab ------- 9095 Pounds (4 125 kg.) 970 Tractor With Cab ------ 9935 Pounds (4 506 kg.)

IMPORTANT: The Total Tractor Weight with ballast and weights must not exceed 12,200 lbs. (5.534 kg.).

TIRE AND WHEEL EQUIPMENT

Front

TIRE SIZE	TIRE PLY	RIM SIZE	TREAD TYPE	DUAL	ADJ.	TIRE PRESSURE
10.00-16	6	W8L-16	F2		Х	28 PSI (198 kPa)
11.00-16	6	W8L-16	F2		Х	36 PSI (248 kPa)

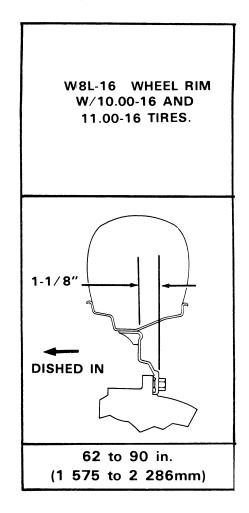
Rear

TIRE SIZE	TIRE PLY	RIM SIZE	TREAD TYPE	DUAL	ADJ.	TIRE PRESSURE
16.9-38	8	W14-38	R1		Х	24 PSI (166 kPa)
18.4-34	6	W16L-34	R1 & R2	X	Х	16 PSI (110 kPa)
18.4-38	6	W16L-38	R1 & R2	X	Х	16 PSI (110 kPa)
18.4-38	8	W16L-38	R1	X	Х	20 PSI (138 kPa)
20.8-34	6	W18L-34	R1	X	Х	16 PSI (110 kPa)
20.8-34	8	W18L-34	R1	X	X	18 PSI (124 kPa)
23.1-30	8	DW20-30	R1 & R2		X	16 PSI (110 kPa)

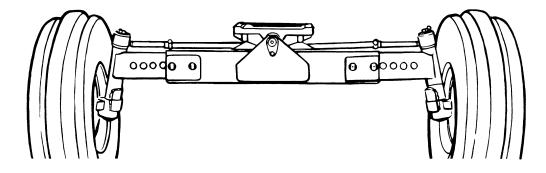
NOTE: Keep tires inflated to recommended pressures. Check pressures at least every 50 hours of operation or once a week, whichever occurs first. DO NOT reduce rear tire pressure to increase traction. When plowing, increase furrow wheel tire pressure 4 PSI (27.6 kPa).

IMPORTANT: Do not attempt to remove, repair or install a tractor tire on a rim. Take the tire and rim to an experienced and properly equipped tire shop where special safety equipment is available.

(With Wheels Dished In Only)



WIDE ADJ. AXLE SPACING (1 TO 8 SETTINGS)



NOTE: Axle spacings listed above are from the narrow setting, in increments of 4 in. (101.6 mm) to the wide setting. When tightening the front wheel bolts, torque 5/8 in. dia. bolts 115 to 130 ft. lbs. (156 to 176 Nm) and 9/16 in. dia. bolts 85 to 100 ft. lbs. (115 to 136 Nm).

POWER SHIFT REAR WHEEL TREAD SPACING

		86 INCH (2 184mm) REAR AXLE	96 INCH (2 438mm) REAR AXLE	118 INCH (2 997mm) REAR AXLE
E G	A		64 INCH (1 626mm)	64 INCH (1 626mm)
F	В	64 INCH (1 626mm)	68 INCH (1 727mm)	68 INCH (1 727mm)
E	С	68 INCH (1 727mm)	72 INCH (1 829mm)	72 INCH (1 829mm)
C	D	72 INCH (1 829mm)	76 INCH (1 930mm)	76 INCH (1 930mm)
A A	E	76 INCH (1 930mm)	80 INCH (2 032mm)	80 INCH (2 032mm)
HUB OR WHEEL MOVED IN ON AXLE	F	80 INCH (2 032mm)	84 INCH (2 134mm)	84 INCH (2 134mm)
	G	84 INCH (2 134mm)	88 INCH (2 235mm)	88 INCH (2 235mm)
	н	84 INCH (2 134mm)	96 INCH (2 438mm)	116 INCH (2 946mm)
	J	88 INCH (2 235mm)	100 INCH (2 540mm)	120 INCH (3 048mm)
	K	92 INCH (2 337mm)	104 INCH (2 642mm)	124 INCH (3 150mm)
K	L	96 INCH (2 438mm)	108 INCH (2 743mm)	128 INCH (3 251mm)
H	M	100 INCH (2 540mm)	112 INCH (2 845mm)	132 INCH (3 353mm)
HUB OR WHEEL MOVED OUT	N	104 INCH (1 642mm)	116 INCH (2 946mm)	136 INCH (3 454mm)
ON AXLE	Р	108 INCH (2 743mm)	120 INCH (3 048mm)	140 INCH (3 556mm)

NOTE: Each shifting position hole allows a 2 inch (50.8 mm) individual wheel adjustment. Dimensions given in inches and millimeters.

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