

I 650M **Stage IIIB** **Crawler Dozer**

PIN NGC107000 and above

SERVICE MANUAL

Part number **48048567**

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CASE
CONSTRUCTION



SERVICE MANUAL

**1650M Extra Long Track (XLT), Bulldozer (BD) Blade - Tier 4B (final) and
Stage IIIB [NGC107000 -]**

**1650M Extra Long Track (XLT), Power Angle Tilt (PAT) Blade - Tier 4B (final)
and Stage IIIB [NGC107000 -]**

**1650M Wide Track (WT) / Low Ground Pressure (LGP), Power Angle Tilt (PAT)
Blade - Tier 4B (final) and Stage IIIB [NGC107000 -]**

Link Product / Engine

Product	Market Product	Engine
1650M Extra Long Track (XLT), Bulldozer (BD) Blade - Tier 4B (final) and Stage IIIB [NGC107000 -]	Europe	F4HFE6132*A004
1650M Extra Long Track (XLT), Power Angle Tilt (PAT) Blade - Tier 4B (final) and Stage IIIB [NGC107000 -]	Europe	F4HFE6132*A004
1650M Wide Track (WT) / Low Ground Pressure (LGP), Power Angle Tilt (PAT) Blade - Tier 4B (final) and Stage IIIB [NGC107000 -]	Europe	F4HFE6132*A004

Contents

INTRODUCTION

Engine.....	10
[10.001] Engine and crankcase	10.1
[10.202] Air cleaners and lines	10.2
[10.206] Fuel filters	10.3
[10.216] Fuel tanks	10.4
[10.304] Engine lubrication system.....	10.5
[10.310] Aftercooler.....	10.6
[10.400] Engine cooling system	10.7
[10.414] Fan and drive	10.8
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.9
Hydrostatic drive.....	29
[29.218] Pump and motor components.....	29.1
Brakes and controls	33
[33.110] Parking brake or parking lock	33.1
[33.202] Hydraulic service brakes	33.2
Hydraulic systems.....	35
[35.000] Hydraulic systems.....	35.1
[35.300] Reservoir, cooler, and filters.....	35.2
[35.104] Fixed displacement pump.....	35.3
[35.105] Charge pump.....	35.4
[35.359] Main control valve.....	35.5
[35.741] Dozer blade cylinders	35.6
Tracks and track suspension.....	48
[48.130] Track frame and driving wheels	48.1
[48.100] Tracks	48.2

[48.134] Track tension units	48.3
[48.138] Track rollers	48.4
[48.140] Dropbox and final drive	48.5
[48.AAA] Tracks and track suspension generic sub-group	48.6
Cab climate control	50
[50.100] Heating	50.1
[50.104] Ventilation	50.2
[50.200] Air conditioning	50.3
Electrical systems	55
[55.000] Electrical system	55.1
[55.011] Fuel tank system	55.2
[55.014] Engine intake and exhaust system.....	55.3
[55.015] Engine control system.....	55.4
[55.030] Service brake electrical system	55.5
[55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system.....	55.6
[55.100] Harnesses and connectors.....	55.7
[55.201] Engine starting system	55.8
[55.202] Cold start aid	55.9
[55.301] Alternator.....	55.10
[55.302] Battery.....	55.11
[55.408] Warning indicators, alarms, and instruments	55.12
[55.512] Cab controls.....	55.13
[55.518] Wiper and washer system.....	55.14
[55.988] Selective Catalytic Reduction (SCR) electrical system	55.15
[55.DTC] FAULT CODES.....	55.16
Dozer blade and arm.....	86
[86.110] Dozer blade	86.1
[86.124] Dozer pushbeams and struts	86.2
Tools	89

[89.128] Ripper assembly	89.1
Platform, cab, bodywork, and decals	90
[90.150] Cab	90.1
[90.160] Cab interior trim and panels	90.2
[90.124] Pneumatically-adjusted operator seat	90.3
[90.100] Engine hood and panels	90.4

Click on the image link below for the full version of the service manual





INTRODUCTION

Contents

INTRODUCTION

Foreword - Important notice regarding equipment servicing (*)	3
Safety rules (*)	4
Safety rules - Personal safety (*)	5
Safety rules - Ecology and the environment (*)	7
Safety rules - Do not operate tag (*)	8
Torque - Minimum tightening torques for normal assembly (*)	9
Torque - Standard torque data for hydraulics (*)	14
Torque - Standard torque data for hydraulic connections (*)	30
Torque - Special torques (*)	37
Basic instructions - Shop and assembly (*)	39
Engine cooling system - Basic instructions (*)	41
Maintenance chart	43
Basic instructions - Moving a disabled machine (*)	45
Hydraulic contamination (*)	54
Consumables Loctite® Product Chart (*)	55
Conversion factors (*)	61
General specification (*)	63
Capacities	67
General specification	68
Product identification	70
Product identification - Machine orientation	73

(*) See content for specific models

Foreword - Important notice regarding equipment servicing

1650M

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All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your CASE CONSTRUCTION Sales and Service Networks.

Safety rules

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Personal safety





This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - Personal safety

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General maintenance safety

Keep area used for servicing the machine clean and dry. Clean up spilled fluids.

Service machine on a firm level surface.

Install guards and shields after servicing the machine.

Close all access doors and install all panels after servicing the machine.

Do not attempt to clean, lubricate, clear obstructions or make adjustments to the machine while it is in motion or while the engine is running.

Always make sure working area is clear of tools, parts, other persons and pets before you start operating the machine.

Unsupported hydraulic cylinders can lose pressure and drop the equipment causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless securely supported.

Jack or lift the machine only at jack or lift points indicated in this manual.

Incorrect towing procedures can cause accidents. When towing a disabled machine follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove key and relieve pressure before disconnecting or connecting fluid lines.

Stop the engine and remove key before disconnecting or connecting electrical connections.

Scalding can result from incorrect removal of coolant caps. Cooling system operates under pressure. Hot coolant can spray out if a cap is removed while the system is hot. Allow system to cool before removing cap. When removing a cap turn it slowly to allow pressure to escape before completely removing the cap.

Replace damaged or worn tubes, hoses, electrical wiring, etc.

Engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when servicing such components. Allow surfaces to cool before handling or disconnecting hot components. Wear protective equipment when appropriate.

When welding, follow the instructions in the manual. Always disconnect the battery before welding on the machine. Always wash your hands after handling battery components.

General battery safety

Always wear eye protection when working with batteries.

Do not create sparks or have open flame near battery.

Ventilate when charging or using in an enclosed area.

Disconnect negative (-) first and reconnect negative (-) last.

When welding on the machine, disconnect both terminals of the battery.

Do not weld, grind, or smoke near a battery.

When using auxiliary batteries or connecting jumper cables to start the engine, use the procedure shown in the operator's manual. Do not short across terminals.

Follow manufacturer's instructions when storing and handling batteries.

Battery post, terminals, and related accessories contain lead and lead compounds. Wash hands after handling. This is a California Proposition 65 warning.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Keep out of reach of children and other unauthorized persons.

Air-conditioning system

The air-conditioning system is under high pressure. Do not disconnect any lines. The release of high pressure can cause serious injury.

The air-conditioning system contains gases that are harmful to the environment when released into the atmosphere. Do not attempt to service or repair the system.

Service, repair, or recharging must be performed only by a trained service technician.

Personal Protective Equipment (PPE)

Wear Personal Protective Equipment (PPE) such as hard hat, eye protection, heavy gloves, hearing protection, protective clothing, etc.

Do Not Operate tag

Before you start servicing the machine, attach a 'Do Not Operate' warning tag to the machine in an area that will be visible.

Safety rules - Ecology and the environment

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Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. CASE CONSTRUCTION strongly recommends that you return all used batteries to a CASE CONSTRUCTION dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: The following requirements are mandatory in Brazil.

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Safety rules - Do not operate tag

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⚠ WARNING

Maintenance hazard!

Before you start servicing the machine, attach a DO NOT OPERATE warning tag to the machine in a visible area.

Failure to comply could result in death or serious injury.

W0004A

Attach a DO NOT OPERATE (TAG) to the machine in an area that is clearly visible whenever the machine is not operating properly and/or requires service.

Complete the tag information for the "REASON" the tag is attached by describing the malfunction or service required. Validate the reason for attaching the tag by signing your name in the designated area on the tag.

The tag should only be removed by the person who signed and attached the tag, after validating the repairs or services have been completed.

	⊕	⊕	
(A)	<div style="background-color: black; color: white; padding: 10px; margin: 10px auto; width: 150px;"> DO NOT REMOVE THIS TAG! </div>	<div style="background-color: black; color: white; padding: 10px; margin: 10px auto; width: 150px;"> DO NOT OPERATE </div>	(D)
(B)	<p>See Other Side</p> 	<p>REASON</p> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/>	(E)
(C)	<p>CNH Part Number 87358697</p> <p>Printed in U.S.A.</p>	<p>Signed by</p> <hr/>	(F)
87358697 1			

Tag Components

- A. DO NOT REMOVE THIS TAG! - (Warning) The tag should only be removed by the person who signed and attached the tag, after validating the repairs or services have been completed.
- B. See Other Side - (Reference to additional information on opposite side of the tag.)
- C. CNH Part Number - (Request this part number from you Service Parts Dealer to obtain this DO NOT OPERATE tag.)
- D. DO NOT OPERATE - (Warning!)
- E. REASON - (Area for describing malfunction or service required before operation.)
- F. Signed by - (Signature area - to be signed by the person validating the reason for installation of the tag.)